

MODULAR 4-WAY TWIN PILOT VALVES



R-431



Twin Pilot 4-Way Valve

Features:

- Indicator shows valve in shaded position
- Micro gap construction - snap action and no blow by
- Dual pilots eliminate shuttle valve
- Balanced design allows speed control at exhausts

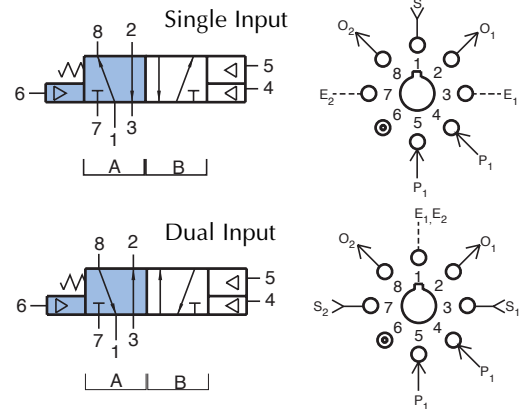
Performance:

Flow: 9 scfm @ 100 psig; 255 l/min @ 6.9 bars
Pilot Pressure Minimum: 40 psig; 2.8 bars
Temperature: 32° to 180° F
Working Pressure: 0 to 150 psig; 0 to 10.3 bars

Description:

R-431 is a 5 ported, 4-way valve, with spring return and dual pilots. When ports 5 and 2 are connected, a momentary pilot signal at port 4 will shift the valve to the "latched" position. It will remain in this position until the supply (port 1) is removed, or connection between ports 5 and 2 is interrupted.

Special Note: R-431 uses differential pilots and, as a result, the auxiliary pilot with the spring is not sufficiently large to cancel out the force of pilot 5. The auxiliary pilot will overcome pilot 4. The valve is actuated by pilot signals per the following chart:



Pilot	6	5	4	Position
off	off	off	off	A
off	off	on	off	B
off	on	on	off	B
off	on	off	off	B
on	off	off	off	A
on	off	on	off	A
on	on	off	off	B*

*Dependent on pressure relation of port 5 and 6

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- Dual pilots eliminate shuttle valve
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Performance:

Flow: 9 scfm @ 100 psig; 255 l/min @ 6.9 bars
Pilot Pressure Minimum: 20 psig; 1.4 bars
Temperature: 32° to 180° F
Working Pressure: 0 to 150 psig; 0 to 10.3 bars

Description:

R-432 is a 5 ported, 4-way, two position, double piloted valve.

